

SPECIFICATION FOR CAST STONE:



UK CAST STONE ASSOCIATION

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- Cast stone units:
 - Manufacturer: Member of the United Kingdom Cast Stone Association (UKCSA).
[see www.ukcsa.co.uk/membership.php for a list of current members]
 - Manufacturing process: In accordance with the UKCSA Operating Standard.
 - Method of manufacture: Wet cast *
Semi-dry cast *
Fibre reinforced cast stone *
[include the method of manufacture required as appropriate]*
 - Product references: To approved details.
 - Absorption: To BS 1217: 2008, CAT method.
 - Compressive strength: To BS 1217: 2008.
Cube strength testing to be carried out on a minimum of a weekly basis.
Cubes cured in accordance with BS EN 12390-2.
Cubes crushed in accordance with BS EN 12390-3.
 - Average cube strength: Minimum 35 MPa [35 N/mm²].
Single cube strength: Minimum 28 MPa [28 N/mm²].
 - Finish: To approved sample.
 - Colour: To approved sample.
- Mortar: To BS 5628-3: 2005.
- Joints: Flush pointed.
 - Width: 6 mm **
10 mm **
*[** include the joint width required as appropriate]*
- Other Requirements: None.